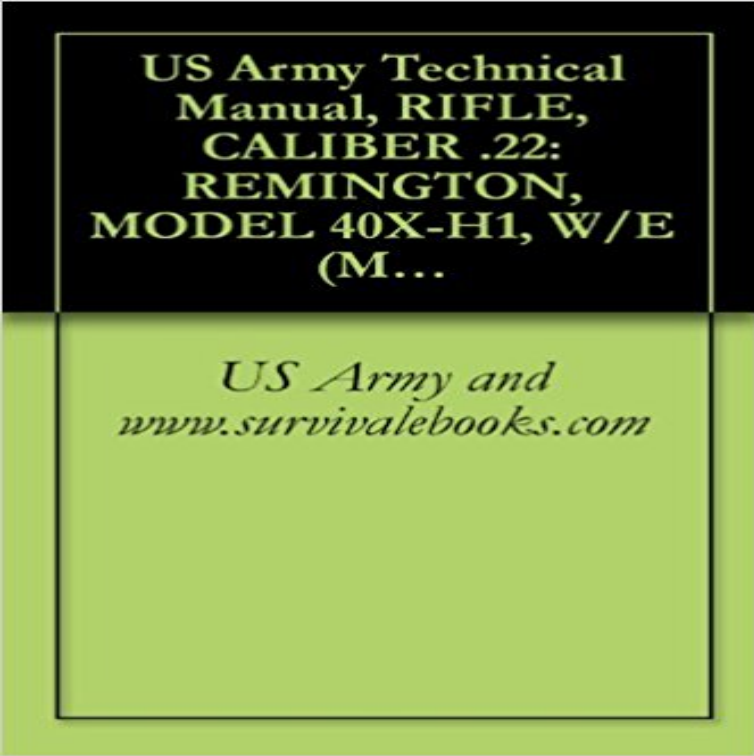


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1. Scope This manual lists repair parts, special tools, and support equipment required for the performance of organizational, direct support and general support maintenance of commercial rifles.

Section I INTRODUCTION Section II REPAIR PARTS LIST Section III SPECIAL TOOLS LIST Section IV REPAIR PARTS LIST

Caliber 22 Remington Rifle, Model 40X-H1 (Match Grade) Major assemblies and groups Bolt assembly Barrel and receiver group Trigger and bolt stop group Stock assembly

Caliber 22 Winchester Rifle, Model 52D (Match Grade) Major assemblies and groups Breech bolt assembly Barrel and receiver group Trigger housing assembly Stock group

Caliber .22 Mossberg Rifle, Model 144US (Training Grade) Major assemblies & Ad groups Bolt assembly. Stock group Receiver, barrel and trigger group

Caliber 22 Remington Rifle, Model 513-T (Training Grade) Major assemblies and groups. Bolt assembly Barrel, receiver and trigger group Stock assembly

Caliber .30 Winchester Rifle, Model 70, Chambered or 30-06 and .300 H and H. Magnum (Match Grade) Major assemblies and group Breech bolt assembly Barrel end receiver group Trigger and sear group Stock

Section V. Special Tools List Section VI Federal

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